

TENDER SCHEDULE NO:-R / 1

Bill of Quantities/ Schedule of Requirements for TRADE : "TURNER "

Shortfall of Machinery

DELEVERY POINTS:- B.P.C. ITC, P.O. Krishnagar, Dist. Nadia, PIN :- 741101

Sl.No.	Description of Item with Specification	QtyRequired	UNIT	RATE (Rs)	TOTAL AMOUNT (Rs)	
					In figures	In words
1	Lathe S.S. & S.C. (All geared head stock) 15 cm center height, to admit 120cm between centers. Machine to be motorized and supplied with coolant installation, 1-jaw Independent chuck 250mm, 3-jaw self centering chuck 150mm, fixed steady, face plate, driving plate, 4-way tool post, quick change gear box for Metric or British threads, live and dead centers with taper attachments.	12 Nos.	EACH			
2	Drill machine pillar type - motorized up to 12mm Cap.	1 No.	EACH			
3	Capstan Lathe 200mm swing, 25mm spindle bore with all accessories and attachment including collect chucks and sets.	1 No.	EACH			
4	CNC Lathe Specifications. Chuck Dia 250mm. Max. Turning Dia 300mm. Max. Turning Length 1000mm. Turrete (BTP/80) 8Station. Tool Shank 25 X 25 mm. Spindle Power 7.50 / 11 Kw. Spindle Speed 50 - 3000 RPM. Spindle Nose A2-6. Rapid 24m/ min. Positioning Accuracy 0.008 mm. Repeatability +- 0.003 mm. CNC Package Fanuc Oi Mate TC. Machine Weight (Approx) 4000 KG. Standard Accessories: AC Spindle Drive, Hydraulic chuck with cylinder,	1 No.	EACH			

	Centralised Lubrication system, coolant system, Linear motion guideways, Boring bar holder, 8 stat Bi - Directional Traverse, Facing tool holder. Standard Instruction : Installation at site including electrical installation from Existing power point to stabilizer and stabilizer to machine. Operational training to the instructor.					
5	CNC Training Tools assorted	1 Set	Set			
6	CNC Boring tools assorted	1 Set	Set			
7	CNC Grooving tools (External & Internal)	1 Set	Set			
8	VCP	1 No.	EACH			
9	Color TV monitor	1 No.	EACH			
10	Related Video & Audio Cassette Electronic Vernier Caliper inch & mm	2 Nos.	EACH			
11	8"/200 mm. LCM 0.005"/0.001 mm					
12	Dig metric electronic outside Micrometer (0 to 25 mm & 25 to 50 mm)	1 No.	EACH			
13	LC 0.001 mm					
14	CNC Trainer Drilling (Fanuc / Siemens CNC System) Drilling Capacity : In Aluminium : 12mm, In Cast Iron : 8mm. Table Size : Approximate 500 mm X 200 mm. Travel : X Axis : 250 mm, Y Axis : 180 mm. Feed Rate : 0 - 2000 mm / min. Rapid Feed : 5000 mm / min. Z Axis Spindle (or) quill Travel : 250 mm. Distance Between Spindle face and table (Manually adjustable and locked) : 20 - 270 mm. Spindle Speed infinitely variable : 50 -2800 RPM. Spindle Motor : 1.0 KW (1.2 HP). Axes Servo Motor : X : 1.27 Nm, 400w, Y : 1.27 Nm, 400w, Z : 5 Nm, 400w. 1)Machine Vice 100mm with Opening . : 1 No. 2) RD 20 collet chuck (Built in with motorized spindle) : 1 No. 3) Collets dia 3,4,5,6,8,10 & 12mm. : 1 No each. 4) Centre Drill dia 1.2 X shank dia 8mm. : 1 No. 5) Twist Drill dia 3,4,5,6,8,10 & 12mm. : 1 No each. 6) Suitable Stabiliser 3 KVA of single phase : 1 No. 7) Coolant Tank with Coolant Motor. : 1 No.	1 No.	EACH			
15	CNC Milling TABLE SIZE:	1 No.	EACH			

<p>Clamping Surface 900 mm X520 mm. T-slots (No. X Size X Pitch) 5 x 18 x 100. WORKING RANGE: Longitudinal table travel (X Axis) 650mm. Cross table travel (Y-Axis) 520 mm. Head Stock travel (Z-Axis) 560 mm. Spindle Nose to table top (min - max.) 120-680 mm. Spindle center to column front 550 mm. SPINDLE: Type Cartridge Nose Taper BT40. Power 5.5 KW Continuous. & 7.5 KW 15 minutes. Speed 40-8000 RPM. AUTOMATIC TOOL CHANGER Tool storage capacity 24. Type of tool change Twin arm. Type of pull stud. Din 69872. Max tool diameter 80 mm. Max tool weight 7 Kgs. CONTROLLER: CNC System Fanuc / Siemens. AXIS DRIVE: Rapid Travers (X / Y / Z) 30/30/20 m/min. Feed Rate 1-10000 mm / min. ACCURACY: Positioning 0.008 mm. Repeatability +-0.003 mm. Standard Accessories : Fanuc / Siemens CNC system, AC main spindle motor, Colent system, Lubrication system, Automatic tool changer, Electric cabinet with AC Unit. Standard Instruction : Installation at site including electrical installation from Existing power point to stabilizer and stabilizer to machine. Operational training to the instructor.</p>					
16	Turret Lathe 300mm swing, 40mm spindle bore with all accessories and	1 No.	EACH		

attachment including collect chucks and sets.

We agree to supply the above goods in accordance with the technical specification as per terms and conditions specified in Tender Notice.

We also confirm that the normal commercial Warrantee/Gurantee of 12 months shall apply to all the offered goods.

We also confirm that we have taken steps to ensure that no person acting for us or on our behalf will engage in corrupt, fraudulent, collusive, coercive or obstructive practice.

We agree to make necessary arrangements for Inspection and Testing of all the above items at places within Kolkata Metropolitan area before dispatch to the consignee.

Signature of Supplier